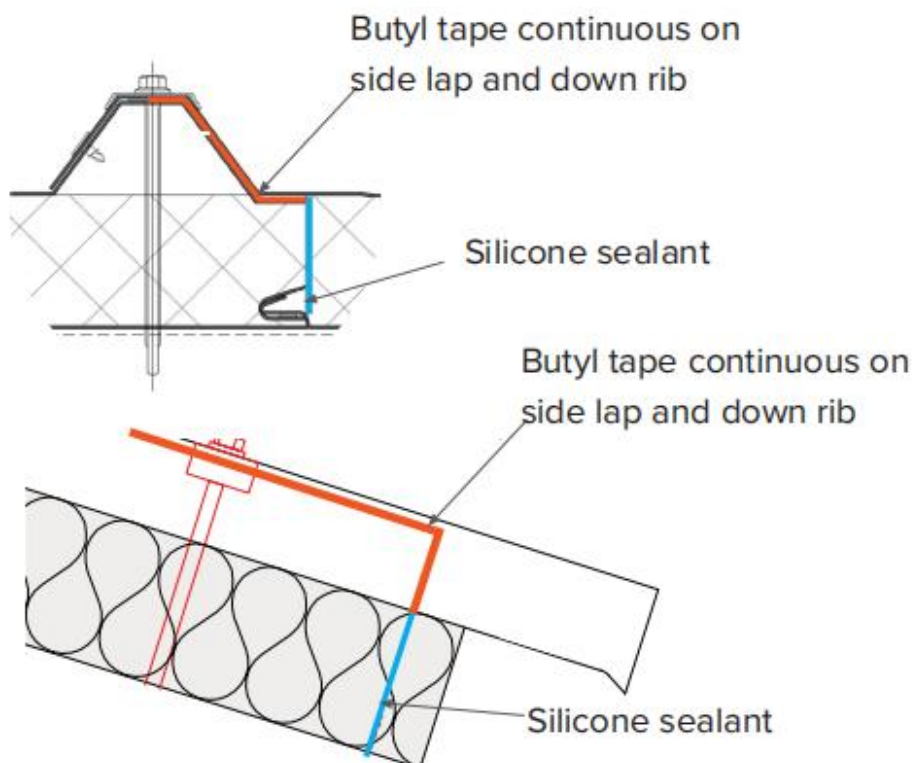
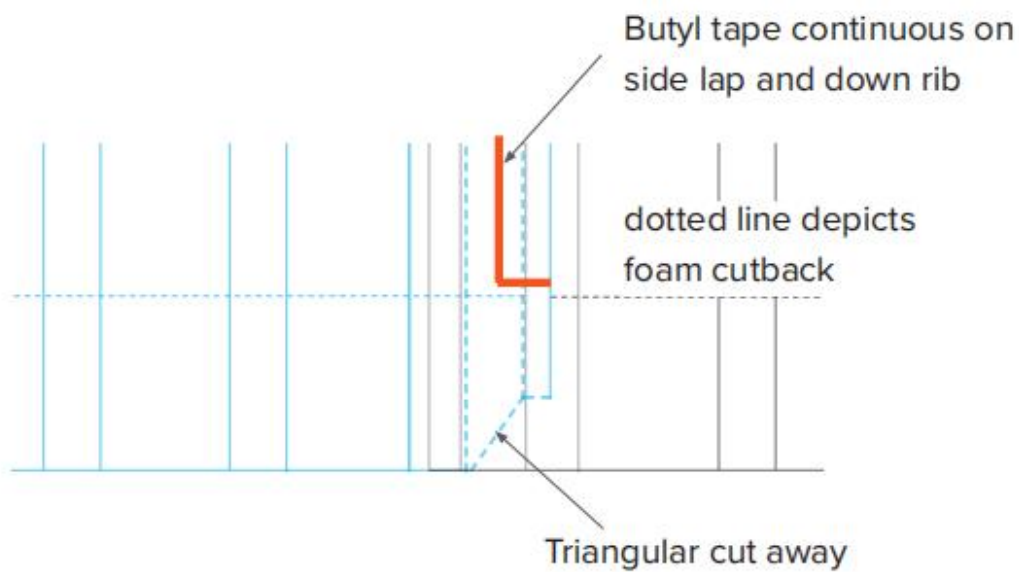


# Roof Panel and flashing installation

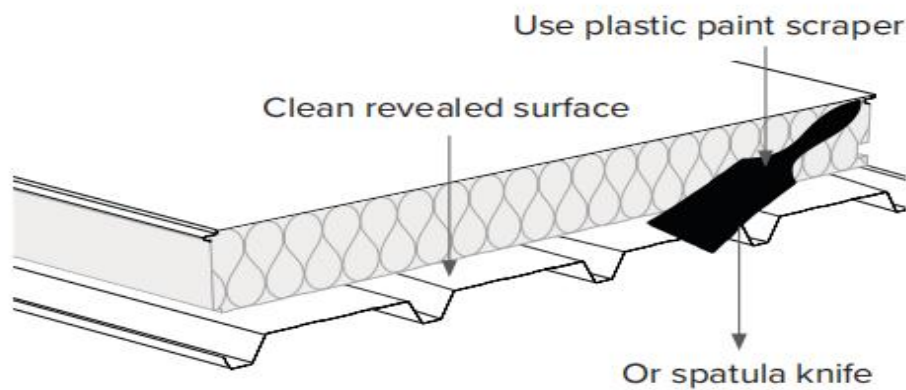
## CUTBACK UNDERSHEET

Trim the overlay rib to avoid interfering with the upturned pan of the adjacent panel.



## REMOVE FOAM FROM GUTTER CUTBACKS

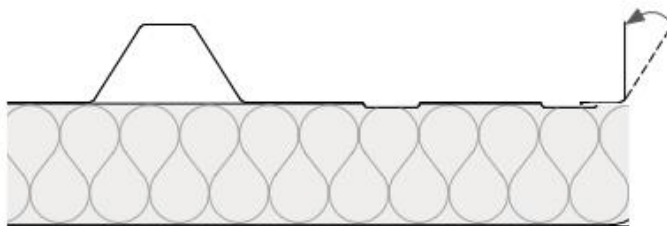
Turn the panel over, with the external side facing down on the trestles. Remove core material from the gutter cutback end of the panel with a plastic paint scraper to ensure that the fascia flashing can be installed correctly.



## TRIM OVERLAP AND BEND 90°

The first overlay rib on the first panel acts as waterproofing under the side barge/apron and should be trimmed using sheers and bend up 90 degrees as shown below.

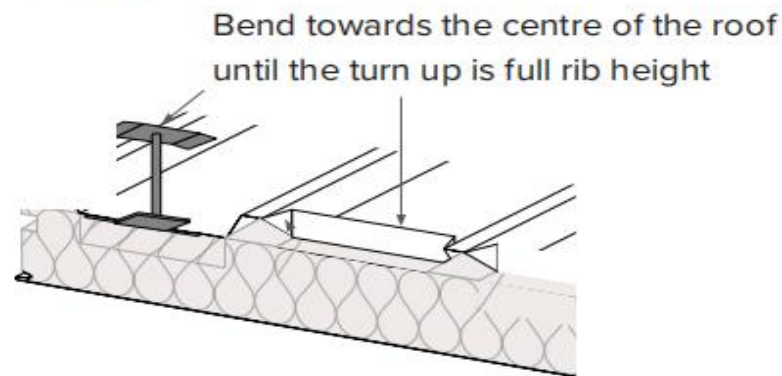
Trim Overlap & Bend up 90 Degrees



## TURN UP PANS FASCIA END

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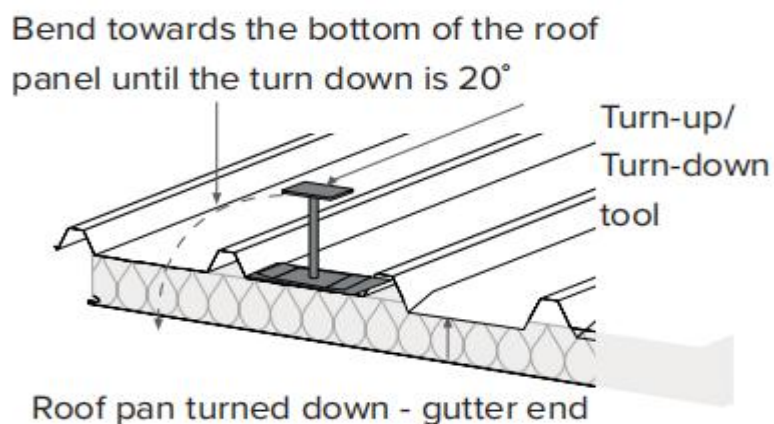
Roofing panels should always have the roof pans at the top (ridge or high point of roofing panel) or house end (eaves) turned up to full rib height. It is important to ensure the pan is turned up to the full rib height for the complete width of the pan so no 'low' points exists. The Turn-up/Turn-down tool is available from your Metalcraft distributor.



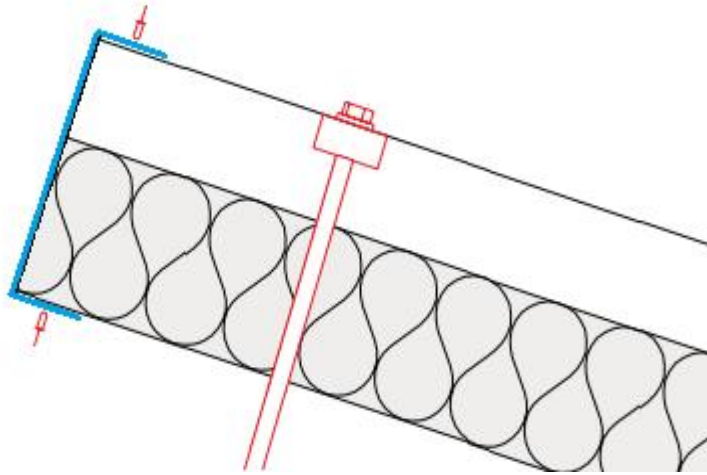
## TURN DOWN

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Turn the panel back over and use the special Turn-down tool to turn each pan of the panel approx 20° into the gutter. Turn downs should be done while safely on the ground before installing into place. Turn up/down tools are available from Metalcraft Insulated Panels.



## Front U Flashing

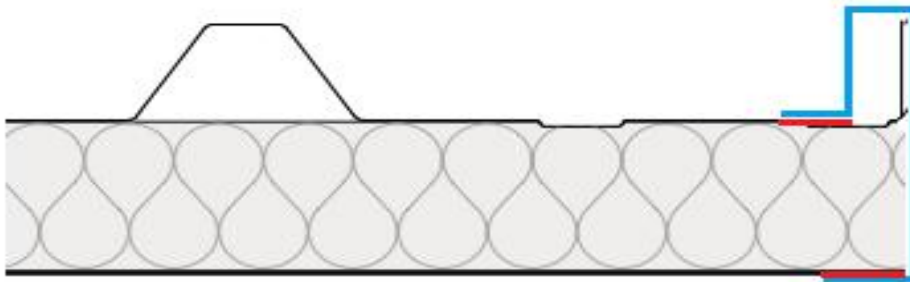


## Side L Flashing

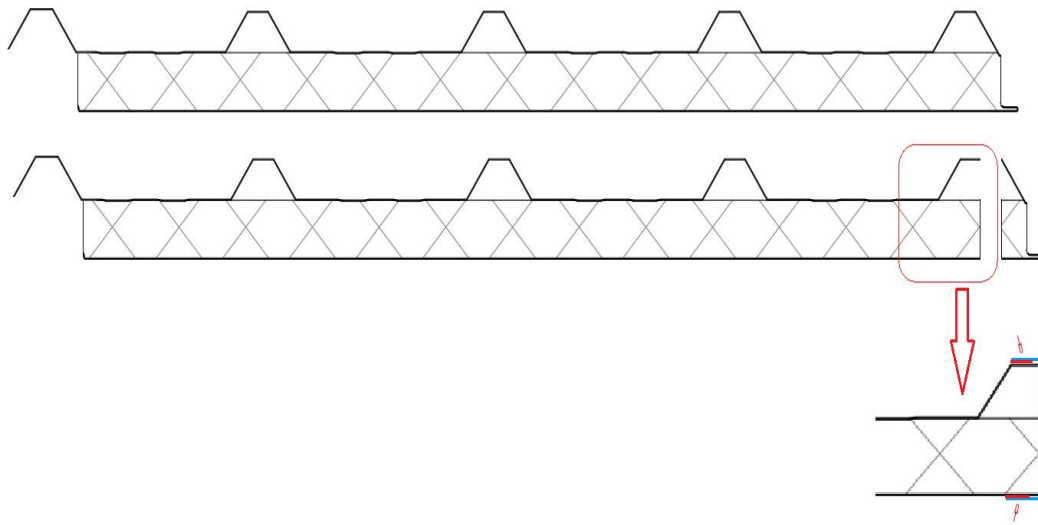
### L Shape Flashing

Roof Flashing

Silicon



## Side U Flashing



## Rear U Flashing

